



Northwest Specialty Hardware Inc.
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The Leading Manufacturer of Premium Detention Hardware & Accessories

Statement on Substitution Proposal Detention Hinges or Door Pulls

NW 645FMST 4.5 inch detention hinge was tested by an independent laboratory and passed ASTM F1758-03 Grade 1 Test in 2002. NW 601 raised pull, NW 602 recessed pull, and NW 701 push pull plate are certified to be in compliance with ANSI/BHMA A156.6 standards.

NW 645FMST hinge and door pulls are specified by architects and accepted by correctional facilities. Northwest Specialty Hardware, Inc. (the "Northwest") has been supplying NW hinges and door pulls to the DEC's (Detention Equipment Contractors) since 2002. The DEC's hinges and door pulls specified by architects are NW 645FMST hinge and door pulls, which shall **NOT** be substituted by any poor-quality proposal hinges or door pulls.

If any DEC or Northwest customer intends to replace its specified hinges or door pulls with any proposal hinges or door pulls for bidding, a completed substitution form shall be submitted with samples, tests, and reports for the architect's evaluation and owner's consent. A detailed comparison showing the differences between NW 645FMST hinge or door pulls and the proposed hinges or door pulls shall be submitted for the architect's evaluation.

NW 645FMST hinge is superior to any other brand hinges in the cycle, impact, overloading performance, durability, and corrosion resistance in the correctional industry. The specifications of NW 645FMST hinge are those of Northwest customer's one. The customer is advised to compare the aspects of NW 645FMST hinge and proposal hinge, including **(1)** processing quality, **(2)** bearing quality, **(3)** chemical composition, and **(4)** corrosion resistance, by cutting the hinges apart for quality inspection.

The chemical composition of the hinge leaf and pin shall be inspected in accordance with 304 stainless steel ASTM standards. The corrosion resistance of the hinge tip, pin, and leaf shall be tested in accordance with ASTM B117 salty spray testing.

There is a clear distinction between NW 645 (645FMST or 645FM) hinge and proposal hinge as follows:

- (1)** Northwest adopts unique processing techniques to ensure NW 645 hinge superior function and durability over other brands.
- (2)** The anti-friction bearings of NW 645 Hinges are custom-made per our specifications for superior strength, durability, and long life, surpassing other brands.
- (3)** Both leaf and pin of NW 645 Hinge are made from 304 stainless steel in accordance with the ASTM standards.
- (4)** The hinge tip, pin, and leaf of NW specified hinge is considerably more resistant to corrosion than other brands.

NW detention hinges and door pulls are manufactured by Northwest in our own factory by focusing on the core competency of our corporate groups' expertise in investment casting and forging industry. Each of NW hinges and door pulls is triple checked by our quality control staff for quality assurance. Each of NW hinges and door pulls is insured by Northwest to protect the DEC or customer from product liability claims.



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NW 601

RAISED PULL

Size: 9" long x 2 3/16" Projection
Material: Stainless Steel, Investment Cast
Style: Raised (Loop)
Finish: US32D
Mounting Screws: Security Oval Head
SS 3/8-16 x 3/4"
Certification: Meets ANSI/BHMA A156.6
for J401 Pull



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NW 602

RECESSED PULL

Size: 4" x 5" x 1" Deep
Material: Stainless Steel, Investment Cast
Style: Recessed (Flush)
Finish: US32D
Mounting Screws: Security Flat Hd, SS
1/4-20 x 1/2"
Certification: Meets ANSI/BHMA A156.6
for J403 Pull



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NW 603 KNOB PULL

Size: 2 1/4" Dia Knob,
3 1/4" Dia Base,
2 1/4" Projection

Material: Stainless Steel

Style: Knob

Finish: US32D

Mounting Screws: Security Flat Hd,
10-24 x 1/2"



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NW 701

COMBINATION PUSH PULL PLATE

Size: 10 1/4" x 3 1/2" x 0.118" Thick
with 1" Projection

Material: Stainless Steel

Finish: US32D Satin Finish

Mounting Screws: Security Flat Hd, SS
1/4-20 x 1/2"

Certification: Meets ANSI/BHMA A156.6
for J303 Plate

Features: Specific dimensions meet the detention industry standards. The combination push pull plate protects a detention door when the door is opened and closed.



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NW 706

DETENTION WALL STOP

- Size:** 2 5/8" Dia. x 1 1/4" Projection
Integral 3/8" Dia Anti-Rotation Post
- Material:** Silicone Rubber Body, Black
- Style:** Heavy-Duty, Wall Mount
- Fastener:** 3/8" x 2 1/2" Security Torx BH
Concrete Expansion Anchor
- Mounting:** Embed in Concrete or Cinder Block Walls



*Note: Also available **NW 706SC** Steel Cell Wall Stop with Security Torx BH Screw 3/8"-16 x 1" for being embed in Steel Cell Walls.*



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NW 606

DETENTION DOOR STOP

- Size:** 2" Dia. x 3 1/2" Bumper
5/8-11 x 2 1/2" Post
- Material:** Silicone Rubber Body
w/Threaded Steel Post
- Style:** Heavy-Duty
Floor or Wall Mount
- Finish:** Black
- Mounting:** Embed in Concrete or Masonry



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NW 606S

DETENTION DOOR STOP, SHORT

Size: 2" Dia. x 1 1/2" Bumper
5/8-11 x 2 1/2" Post

Material: Silicone Rubber Body
w/Threaded Steel Post

Style: Heavy-Duty
Wall or Floor Mount

Finish: Black

Mounting: Embed in Concrete or Masonry



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